

software version	Fault Code	Fault description
105.00_0.38.00/038.01	37 dry pump fault	Special for water pump The motor torque continues to be less than the dry pump torque when30.05=1,Please short connect STO with +24V, otherwise the frequency converter will report failure
	42 STO function fault	42 and cannot output
105.00_0.34.00	43 STO function to trigger	STO function to be triggered
	44 STO Abnormal safety circuit on channel 1	STO Abnormal circuit on channel 1
	42 STO Abnormal safety circuit on channel 2	STO Abnormal circuit on channel 2
105.00_022.05	46 Take off load fault	This fault occurs when the motor line disconnects two phases or more or when the load falls off
105.00	50 Drive overload	The drive output current continues to be more than the drive load current
105.00_027.00	51 The stop command timeout fault	The needle punching machine stop command timeout fault