

Modbus Hexa Codes for CUMARK Drive

Definition	Data Command Code (Hexa)	Parameters Add (Hexa)	Data Command Code(DEC)	Attributes
Command for Drive (Refer to Parameter 06.05)	Forward Start: 882H	0001	2178	RW
	Reverse Start: 8882H		34946	RW
	Stop: 881H		2177	RW
	Fault Reset: 980H		2432	RW
	Forward Jog: A80H		2688	RW
	Reverse Jog: 8A80H		35456	RW
	Emergency Stop: 885H		2181	RW
<i>Note: Need to reset after emergency stop before starting</i>				

VFD Parameter	Parameters Name	Parameters Add (Hexa)	Parameters Add (DEC)	Attributes
22.00	Acc Time1	1600	5632	RW
22.01	Dec Time1	1601	5633	RW
22.05	Jog Acc Time	1605	5637	RW
22.06	Jog Dec Time	1606	5638	RW
21.05	Speed Ref Jog1	1505	5381	RW
02.15	Filedbus Ref1	0002	2	RO
01.00	Motor Speed	0100	256	RO
20.00	Max Speed	1400	5120	RW